

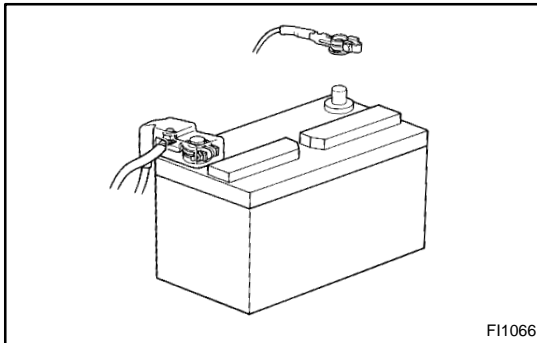
REPAIR INSTRUCTIONS

GENERAL INFORMATION

INOCO-32

BASIC REPAIR HINT

- (a) Prevent damage and maintain vehicle cleanliness by protective covering on the fender, seat and floor.
- (b) During disassembly, line up parts in the order they were removed to facilitate reassembly.

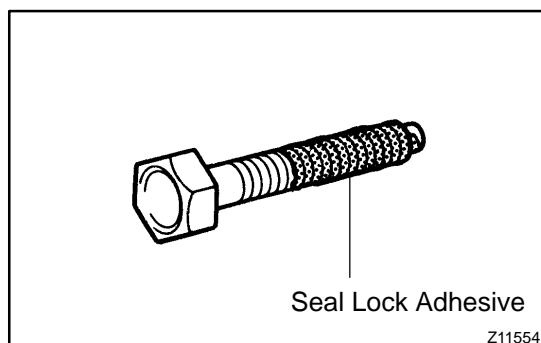


- (c) Installation and removal of battery terminal:

NOTICE:

When connecting the negative (–) terminal make sure that the steering wheel is centered.

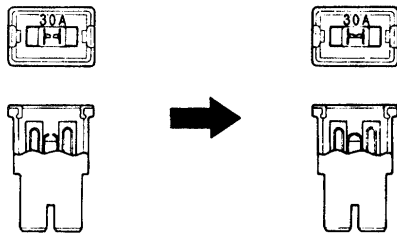
- (1) Before performing electrical work, disconnect the negative (–) terminal cable from the battery.
 - (2) If it is necessary to disconnect the battery for inspection or repair, first disconnect the negative (–) terminal cable.
 - (3) To prevent damage to the battery terminal when disconnecting the terminal cable, loosen the cable nut and raise the cable straight up. Do not twist or pry the cable off.
 - (4) Clean the battery terminals and cable ends with a clean shop rag. Do not scrape them with a file or other abrasive objects.
 - (5) Install the cable ends to the battery terminals after loosening the nut, and tighten the nut after installation. Do not use a hammer to tap the cable ends onto the terminals.
 - (6) Be sure the cover for the positive (+) terminal is properly in place.
- (d) Check hose and wiring connectors to make sure that they are connected securely and correctly.
 - (e) Non-reusable parts:
 - (1) Always replace cotter pins, gaskets, O-rings, oil seals, etc. with new ones.
 - (2) Non-reusable parts are indicated in component illustrations by the "◆" symbols.



- (f) Precoated parts
Precoated parts are bolts, nuts, etc. that are coated with a seal lock adhesive at the factory.
 - (1) If a precoated part is retightened, loosened or caused to move in any way, it must be recoated with the specified adhesive.
 - (2) When reusing precoated parts, clean off the old adhesive and dry with compressed air. Then apply new seal lock adhesive to the bolt, nut or threads.

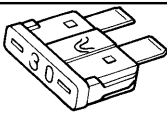

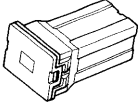

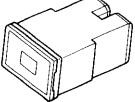

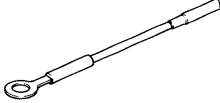

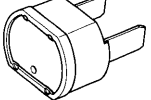

- (3) Precoated parts are indicated in component illustrations by the "★" symbols.
- (g) When necessary, use a sealer on gaskets to prevent leaks.
- (h) Carefully observe all specifications for bolt tightening torques. Always use a torque wrench.
- (i) Use of special service tools (SST) and special service materials (SSM) may be required, depending on the nature of the repair. Be sure to use SST and SSM where specified and follow the proper work procedure. A list of SST and SSM can be found in the Preparation section in this manual.

Medium Current Fuse and High Current Fuse
Equal Amperage Rating

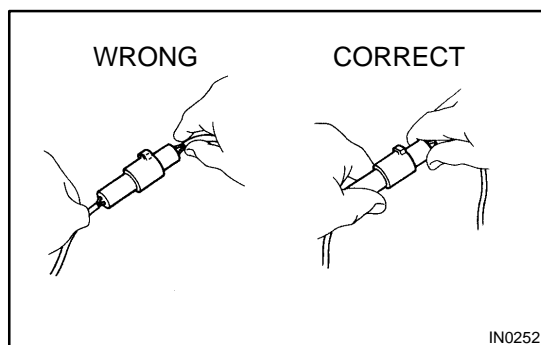
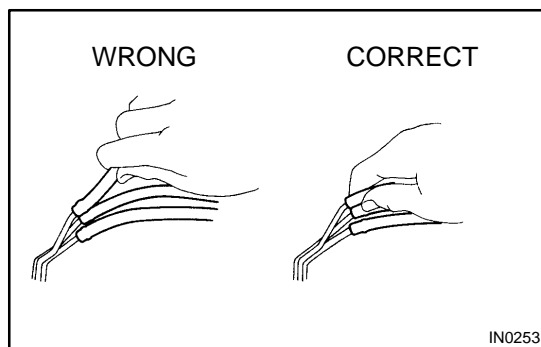


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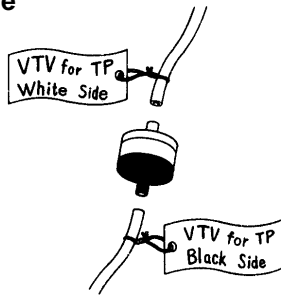
- (j) When replacing fuses, be sure the new fuse has the correct amperage rating. DO NOT exceed the rating or use one with a lower rating.

Illustration	Symbol	Part Name	Abbreviation
 BE5594	 IN0365	FUSE	FUSE
 BE5595	 IN0366	MEDIUM CURRENT FUSE	M-FUSE
 BE5596	 IN0367	HIGH CURRENT FUSE	H-FUSE
 BE5597	 IN0367	FUSIBLE LINK	FL
 BE5598	 IN0368	CIRCUIT BREAKER	CB

- (k) Care must be taken when jacking up and supporting the vehicle. Be sure to lift and support the vehicle at the proper locations (see page [IN-8](#)).
- Release the parking brake on a level surface and shift to the N position.
 - When jacking up the front wheels of the vehicle, first place chocks behind the rear wheels.
 - When jacking up the rear wheels of the vehicle, place chocks in front of the front wheels.
 - When jacking up only the front or rear wheels, set rigid racks and place chocks on front and behind the wheels in contact with the ground.
 - After the vehicle is jacked up, be sure to support it on rigid racks. It is extremely dangerous to do any work on a vehicle raised on a jack alone, even for a job that can be finished quickly.
- (l) Observe the following precautions to avoid damage to the following parts:
- (1) Do not open the cover or case of the ECU unless absolutely necessary. (Static electricity transmitted through human touch may destroy the IC.)



- (2) To disconnect vacuum hoses, pull off the end of the hose, not the middle.
- (3) To pull apart electrical connectors, pull on the connector itself, not the wires.
- (4) Be careful not to drop electrical components, such as sensors or relays. If they are dropped on a hard floor, they should be replaced and not reused.
- (5) When steam cleaning an engine, protect the electronic components, air filter and emission-related components from water.
- (6) Never use an impact wrench to remove or install temperature switches or temperature sensors.
- (7) When checking continuity at the wire connector, insert the tester probe carefully to prevent terminals from bending.
- (8) When using a vacuum gauge, never force the hose onto a connector that is too large. Use a step-down adapter for adjustment. Once the hose has been stretched, it may leak air.

Example

IN0002

- (m) Installation and removal of vacuum hose:
 - (1) When disconnecting vacuum hoses, use tags to identify where they should be reconnected to.
 - (2) After completing a job, double check that the vacuum hoses are properly connected. A label under the hood shows the proper layout.
- (n) Unless otherwise stated, all resistance should be measured at an ambient temperature of 20°C (68°F). Measurement should be made after the engine has cooled down. If measured at high temperatures immediately after the vehicle has been running, resistance may be outside specifications.